



Ref.	Dimensions (mm)
Flange	F10 - F12
C x depth	M10x15
D x depth	M12x18
E	102
F	125
B	27
O	29.5
A	811.1
G	19.5
I	22
L	178
M	78.5
N	99.5
P	69.5
Q	78.5
R	31.8
S	30
T	148
U	306.6
V	350
Y	282.3
w	1/4" GAS
Z	504.5
Ch 1	27
Ch 2	40
Ancillaries Attachment	AA2

Function



Spring return Actuators Normally Closed (N.C.) - Output Torque related to rotation angle , in Nm (0°valve closed 90° valve open)

Spring Torque	Air pressure supply in bar																																																																																									
	2,4									2,8									3									3,5									4,2									5									5,6									6									7									8								
	SIZE	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°																																																					
2,8	120.0	90.0	180.0	137.1	64.3	77.1	180.0	90.0	120.0	201.4	102.9	141.4	255.0	135.0	195.0	330.0	180.0	270.0																																																																								
3,5	150.0	112.5	225.0							171.4	80.4	96.4	225.0	112.5	150.0	300.0	157.5	225.0	385.7	208.9	310.7	450.0	247.5	375.0																																																																		
4,2	180.0	135.0	270.0										195.0	90.0	105.0	270.0	135.0	180.0	355.7	186.4	265.7	420.0	225.0	330.0	482.9	250.7	372.9	570.0	315.0	480.0	677.1	379.3	587.1																																																									
5,6	240.0	180.0	360.0																295.7	141.4	175.7	360.0	180.0	240.0	402.9	205.7	282.9	510.0	270.0	390.0	617.1	334.3	497.1																																																									

Technical Data

Max Pressure	** Min Pressure	Rotation	Stroke Adjustment	Screw Stroke Adjustment	*Moving time (sec.)		Operating temperature (°C)
					Opening	Closing	
8.4 bar	1 bar	92° -1° +91°	Not available	-	1.7	1.9	Standard -20°C +80°C High temperature -20°C +150°C Low temperature -50°C +60°C

Weight Kg	Chamber Ø (mm)	Air volume L/cycle	Theoretical n° of turns to close/open starting from neutral position	Rim pull force (N) to obtain the nominal torque	Maximum flange torque values
19.5	115	2.07	19	108.8	F10 = 500 Nm F12 = 1000 Nm

****Attention:**
for "High Temperature"
and "Low Temperature" version,
the Min Pressure is 3 bar.

*The moving time could vary on different operating and installation factors .

Operating Medium

The operating medium shall have a dew point equal to - 20 °C or, to be at least, 10 °C below the ambient temperature (ISO 8573-1, Class 3).
The maximum particle size shall not exceed 40 µm (ISO 8573-1, Class 5).