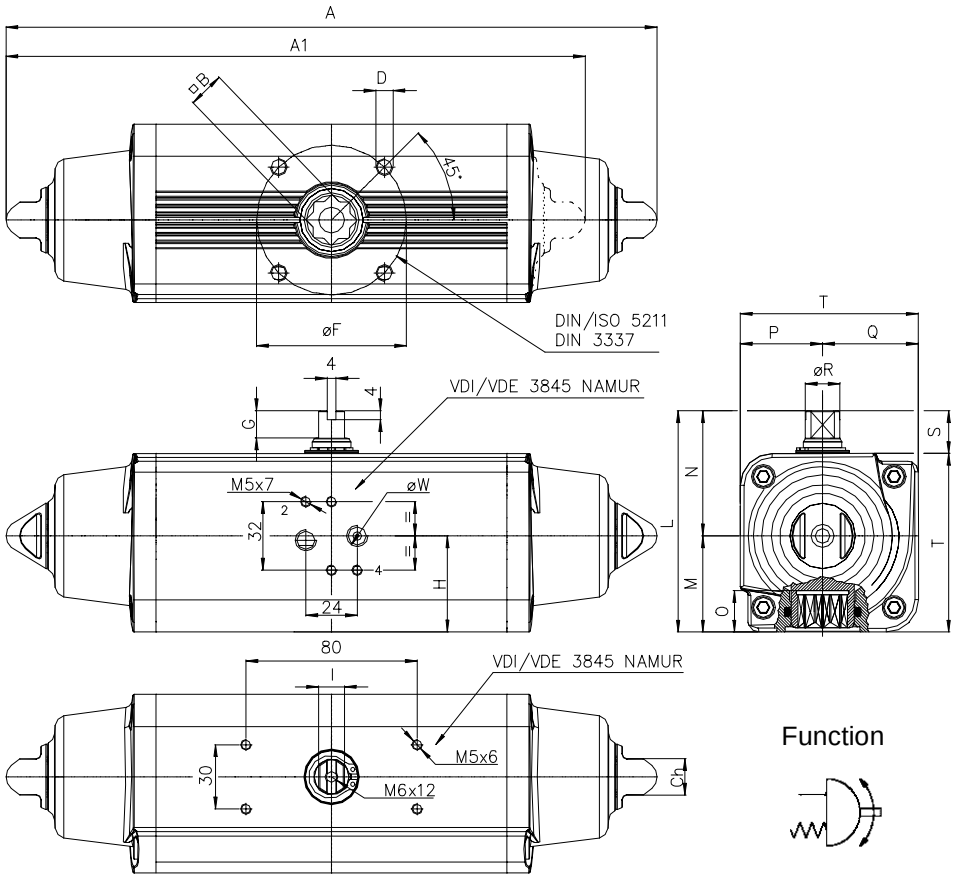
ACTUATECH
ACTUATOR TECHNOLOGY

Actuator datasheet
GS30F04

Modification reserved. Rev.date 05.2021.
No guarantee for accuracy.
Older data sheets are invalid

COMPANY WITH MANAGEMENT SYSTEM CERTIFIED BY DNV GL
= ISO 9001 =
= ISO 14001 =



Function

Ref.	Dimensions (mm)
Flange	F04
D x depth	M5x8
F	42
B	14
O	16.5
A	259
G	13
H (bore)	37.7
I	10
L	904
M	37.7
N	52.7
P	32.7
Q	37.7
R	14.5
S	20
T	70.4
W	1/8" GAS
Ch	13
Ancillaries Attachment	AA1

Spring return Actuators Normally Closed (N.C.)- Output Torque related to rotation angle , in Nm
(0°valve closed 90° valve open)

Spring Torque				Air pressure supply in bar																														
				2,4			2,8			3			3,5			4,2			5			5,6			6			7			8		
SIZE	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°
2,8	10,0	7,5	15,0	11,4	5,4	6,4	15,0	7,5	10,0	16,8	8,6	11,8	21,3	11,3	16,3	27,5	15,0	22,5																		
3,5	12,5	9,4	18,8							14,3	6,7	8,0	18,8	9,4	12,5	25,1	13,2	18,8	32,2	17,5	25,9	37,6	20,7	31,3												
4,2	15,0	11,3	22,5										16,3	7,5	8,8	22,5	11,3	15,0	29,6	15,6	22,1	35,0	18,8	27,5	38,6	21,0	31,1	47,5	26,4	40,0	56,4	31,7	48,9			
5,6	20,0	15,0	30,0																24,6	11,8	14,6	30,0	15,0	20,0	33,6	17,1	23,6	42,5	22,5	32,5	51,4	27,9	41,4			

Technical Data

Max Pressure	** Min Pressure	Rotation	Stroke Adjustment	Screw Stroke Adjustment	*Moving time (sec.)		Operating temperature (°C)
					Opening	Closing	
8.4 bar	2.4 bar	92° -1° +91°	10 °	For 1° drive Need 1/3 turn screw	0.23	0.27	Standard –20°C +80°C High temperature –20°C +150°C Low temperature –50°C +60°C

Weight Kg	Chamber Ø (mm)	Air volume L/cycle	Maximum flange torque values
1.95	50	0.16	F04 = 63 Nm

Spring return Actuator with spring force 2.8 , is manufactured with only one spring cap and normal end cap (available only in standard version).	A1	Weight Kg
	228.5	1.65

*The moving time could vary on different operating and installation factors.
**Attention: for “High Temperature” and “Low Temperature” version, the Min Pressure is 3.5 bar.

Operating Medium
The operating medium shall have a dew point equal to– 20 °C or, to be at least, 10 °C below the ambient temperature (ISO 85731, Class 3).The maximum particle size shall not exceed 40 µm (ISO 8573-1, Class 5).

ACTUATECH S.p.A.
Via San Lorenzo, 70 - 25069 Villa Carcina (BS) – ITALY Tel. (+39) 0308908142 Fax (+39) 0308908143
http://www.actuatech.com e-mail: actuatech@actuatech.com